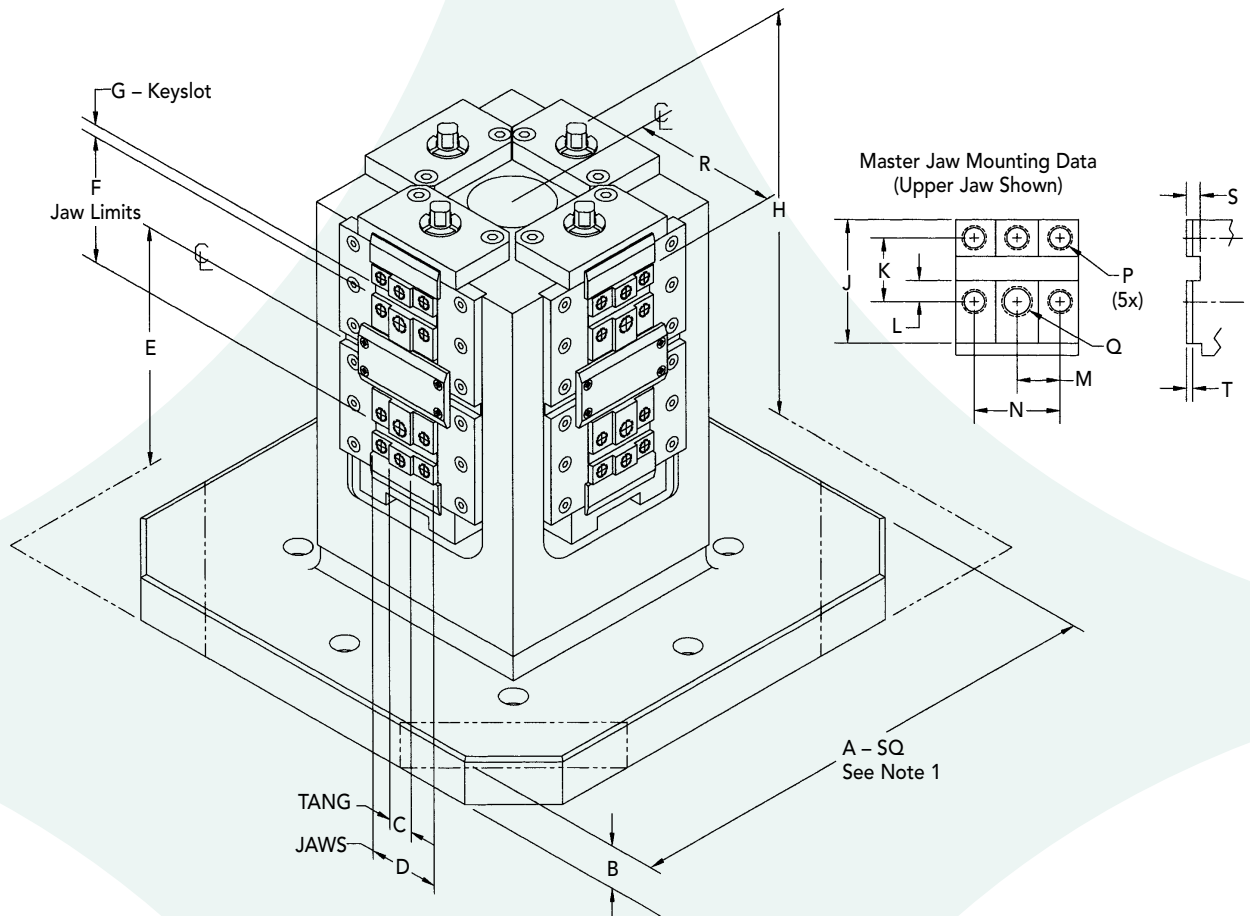


## QUAD VERTICAL COMBINATION CHUCKING FIXTURE (QVC)



SIZE (MM)	ROYAL NO.	A-SQ.	B	C	D	E	F-MAX.-MIN.	G	H	R	WEIGHT
QVC 300	RM - 8308	11.75	1.500	.875	2.500	6.125	6.750-4.875	.500	12.25	3.875	93 lbs.
QVC 400	RM - 8303	15.75	1.750	.875	2.500	12.375	6.750-4.875	.500	18.50	4.500	350 lbs.
QVC 400/S	RM - 8339	15.75	1.750	.875	2.500	9.000	6.750-4.875	.500	15.12	4.500	300 lbs.
QVC 500	RM - 8405	19.68	1.750	1.000	3.500	15.000	13.000-10.000	.750	25.81	6.000	665 lbs.
QVC 800	RM - 10840	28.00	1.875	1.500	5.250	21.750	20.000-14.000	1.125	38.50	8.000	1800 lbs.

SIZE (MM)	J	K	L	M	N	P x DEPTH	Q x DEPTH	S	T
*	2.50	1.312	.437	.875	1.750	1/2 - 13 x .94	5/8 - 11 x .94	.28	.12
QVC 500	3.88	1.875	.625	1.250	2.500	5/8 - 11 x 1.12	3/4 - 10 x 1.25	.28	.12
QVC 800	5.81	2.815	9.38	1.813	3.625	7/8 - 9 x 1.50	1 - 5 x 1.50	.38	.19

\* FOR SIZES QVC 300, 400 & 400/S

### NOTE:

1. Shape of base & location of mounting holes will vary by unit size. (Per customer requirement.)
2. Weights are without top tooling.
3. Chuck jaws can be set in centralizing or compensating modes. (When using center bracket.)